

MINIMAL
HOLDER
CLEARANCE
(RELIEF)

0.244

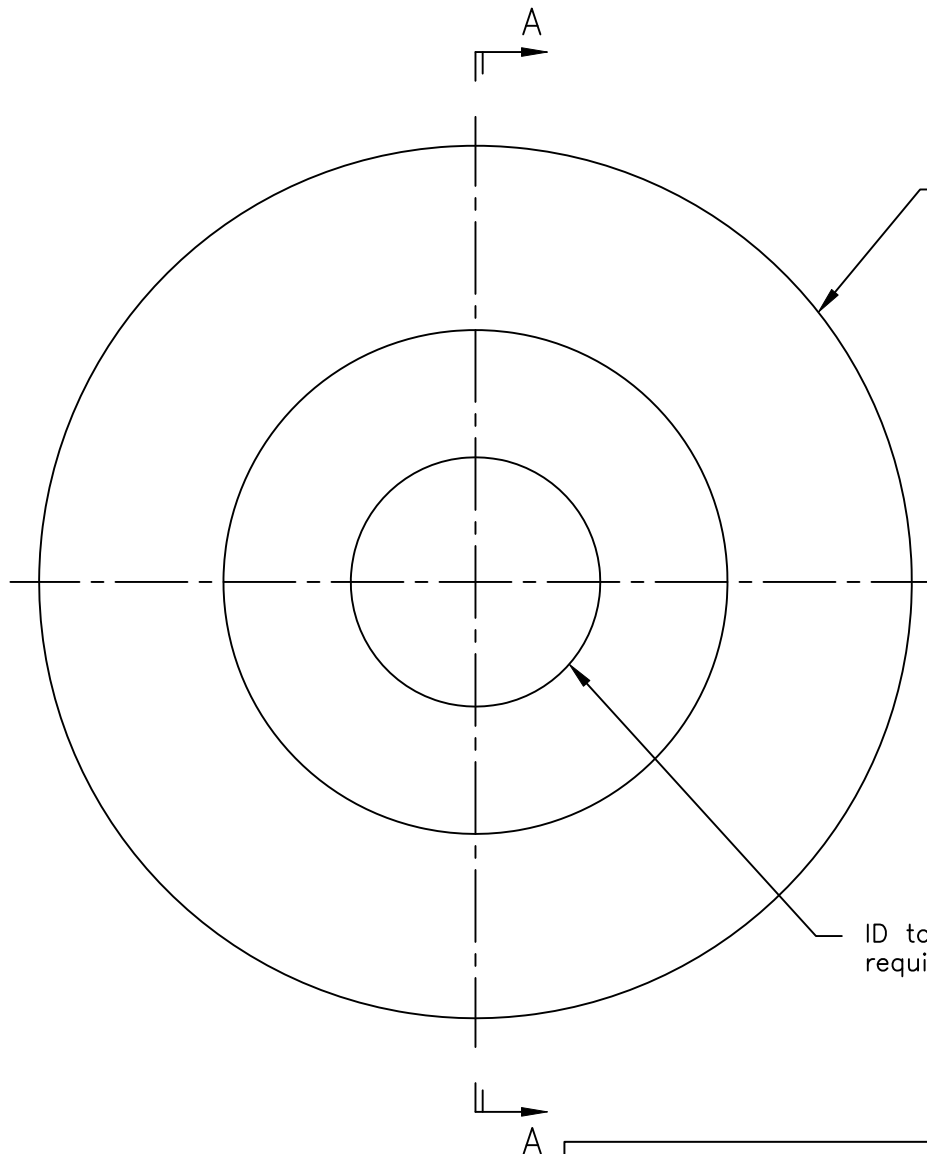
0.866 ϕ

1.75 ϕ
HUB

3.030 ϕ

R0.003
TYP

SECTION A-A



Creaser Blade—
Outer edges have a radius
to prevent blade from
cutting into material.

ID tolerance per customer
requirements.

WEB PRINT

Circular knives are manufactured from 52100 steel
and heat treated to a hardness of 61–63 R/C.

Other materials are also available for quote.

PORTAGE KNIFE
COMPANY

MANUFACTURER OF
SCORE SLITTERS
AND PERFORATORS

A DIVISION OF PORTAGE MACHINE CONCEPTS, INC. AKRON, OHIO (330) 784-0700

300-00-003-.234

SIZE
A

DWG NAME:

W300-00-003-234.dwg

SCALE:

NONE

DATE: 8/24/2017

DRAWN: D. MILLER

SHEET: 1 OF 1

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